DIN EN 15085-2:2025-09 (E)

Railway applications - Welding of railway vehicles and components - Part 2: Requirements for welding manufacturer (includes Amendment A2:2025)

Contents

Page

European foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Classification levels and activities of manufacturers 6
4.1 Classification level 6
4.2 Type of activity of the manufacturer 9

5 Requirements for the manufacturer 9
5.1 General 9
5.2 Welders and welding operators 9
5.3 Welding coordination 10
5.3.1 General 10
5.3.2 Welding coordinators with comprehensive technical knowledge (Level A) 10
5.3.3 Welding coordinators with specific technical knowledge (Level B) 11
5.3.4 Welding coordinators with basic technical knowledge (Level C) 11
5.3.5 Welding coordination organization 11
5.3.6 Subcontracted welding coordinator 12
5.4 Inspection personnel 12
5.5 Technical requirements 12
5.6 Welding procedure specification (WPS) 13

6 Manufacturer's declaration of the welding activities and organization 13

7 Supervision of subcontracting 14

Annex A (normative) Tasks and areas of competence of the welding coordinator 15

Annex B (normative) Requirements for the welding coordination of manufacturers 20

Annex C (informative) Guideline to evaluate the size of a welding manufacturer 22

Annex D (informative) Guidance for the evaluation of the technical knowledge of welding coordinators 23

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive (EU) 2016/797 aimed to be covered 27

Bibliography 29