

DIN EN ISO 9466:2025-06 (E)

Railway Applications - Coating of passenger rail vehicle (ISO 9466:2025)

Contents

Page

| | |
|--|-----------|
| Foreword | v |
| 1 Scope | 1 |
| 2 Normative references | 1 |
| 3 Terms, definitions, abbreviated terms and symbols | 3 |
| 3.1 Terms and definitions | 3 |
| 3.2 Abbreviated terms and symbols | 4 |
| 3.2.1 Abbreviated terms | 4 |
| 3.2.2 Symbols | 4 |
| 4 Coating systems, locations and environment and design recommendations | 5 |
| 4.1 General | 5 |
| 4.2 Types of locations | 5 |
| 4.3 Standard support and substrates | 5 |
| 4.4 Coating system qualification | 6 |
| 4.4.1 General | 6 |
| 4.4.2 Chemical and physiochemical characteristics of products for each layer | 6 |
| 4.4.3 Application properties of products | 8 |
| 4.4.4 Physical characteristics of products | 10 |
| 4.4.5 Decorative characteristics | 13 |
| 4.4.6 Mechanical characteristics | 15 |
| 4.4.7 Ageing characteristics | 18 |
| 4.5 Design recommendations | 24 |
| 4.5.1 General | 24 |
| 4.5.2 Coated parts specifications | 24 |
| 5 Process establishment and qualification | 24 |
| 5.1 General | 24 |
| 5.2 Establishing the process steps | 25 |
| 5.2.1 General | 25 |
| 5.2.2 Ambient conditions | 25 |
| 5.2.3 Cleaning and degreasing the surface | 25 |
| 5.2.4 Pretreatment and surface preparation methods | 25 |
| 5.2.5 Coating application | 27 |
| 5.2.6 Drying | 27 |
| 5.2.7 Inter-operation time | 28 |
| 5.3 Process qualification | 28 |
| 5.3.1 General | 28 |
| 5.3.2 Tests for process qualification | 28 |
| 5.3.3 Process qualification report | 29 |
| 5.4 Supplier process information | 30 |
| 6 Serial production | 30 |
| 6.1 General | 30 |
| 6.2 First article inspection | 30 |
| 6.3 Local work instruction document | 30 |
| 6.4 In-house testing of serial parts | 32 |
| 6.4.1 General | 32 |
| 6.4.2 Technical tests (valid for all location) | 33 |
| 6.4.3 Decorative locations | 34 |

| | | |
|------------------------------|---|-----------|
| 6.4.4 | Traceability requirements..... | 37 |
| 6.5 | Repair and maintenance..... | 37 |
| 6.5.1 | Repair..... | 37 |
| 6.5.2 | Maintenance..... | 37 |
| Annex A (informative) | Proposed graffiti products and graffiti remover..... | 38 |
| Annex B (informative) | Duration level related to the refurbishment time for corrosion, humidity and weathering tests..... | 39 |
| Bibliography..... | | 40 |