

# DIN EN 14601:2022-02 (E)

Railway applications - Straight and angled end cocks for brake pipe and main reservoir pipe (includes Amendment :2021)

Contents	Page
European foreword .....	4
1 Scope .....	5
2 Normative references .....	5
3 Terms and definitions .....	5
4 Requirements .....	10
4.1 General.....	10
4.2 Operating conditions .....	10
4.3 Functional characteristics.....	11
4.3.1 General.....	11
4.3.2 Open and closed positions .....	11
4.3.3 Lubrication .....	11
4.3.4 Venting port .....	11
4.3.5 Torque .....	11
4.3.6 Spindle handle of the end cock.....	11
4.3.7 Fall time .....	12
4.3.8 Leakage .....	12
4.3.9 Vacuum withstanding.....	12
4.3.10 Pneumatic shocks.....	13
4.4 Constructional characteristics .....	13
4.4.1 External appearance .....	13
4.4.2 Connections.....	13
4.4.3 Space envelope.....	13
4.4.4 Mechanical shocks .....	13
4.4.5 Resistance to torque.....	13
4.4.6 Life expectancy.....	13
5 Type test methods.....	13
5.1 Sampling for type test.....	13
5.2 Test requirements .....	14
5.3 Test procedure .....	14
5.3.1 Principle .....	14
5.3.2 Check of physical and geometrical characteristics .....	15
5.3.3 Measurement of the operating torque .....	15
5.3.4 Measurement of the pressure fall time .....	15
5.3.5 Hydraulic test (water pressure) of the end cock body at given pressure.....	17
5.3.6 Operating test under air flow condition .....	18
5.3.7 Pneumatic test of the isolating device at given pressures and temperatures	18
5.3.8 Endurance at ambient temperature with reduced air flow .....	20
5.3.9 Measurement of the operating torque drift .....	21
5.3.10 Vibration test .....	21
5.3.11 Resistance to shock test.....	21
5.3.12 Vacuum test.....	22
5.3.13 Corrosion test .....	23
5.3.14 Resistance to torque.....	23
5.3.15 Examination .....	25

<b>5.4</b>	<b>Approval validity .....</b>	<b>25</b>
<b>5.5</b>	<b>Type test report .....</b>	<b>25</b>
<b>6</b>	<b>Homologation .....</b>	<b>25</b>
<b>6.1</b>	<b>General.....</b>	<b>25</b>
<b>6.1.1</b>	<b>Procedure.....</b>	<b>25</b>
<b>6.1.2</b>	<b>Pass/fail criteria.....</b>	<b>26</b>
<b>6.2</b>	<b>Homologation test report.....</b>	<b>26</b>
<b>7</b>	<b>Routine tests .....</b>	<b>26</b>
<b>8</b>	<b>Designation.....</b>	<b>26</b>
<b>9</b>	<b>Marking.....</b>	<b>27</b>
<b>Annex A (normative) Dimensions of end cocks.....</b>		<b>28</b>
<b>Bibliography.....</b>		<b>32</b>