

DIN EN 15566:2022-10 (E)

Railway applications - Railway Rolling stock - Draw gear and screw coupling

Contents		Page
European foreword		6
Introduction		8
1	Scope	9
2	Normative references	9
3	Terms and definitions	11
4	Requirements for all types of draw gear and screw coupling	13
4.1	Classification and designation	13
4.2	Interface dimension for freight wagons	14
4.3	Lifetime	15
5	Draw gear	15
5.1	Draw gear components	15
5.2	Draw hook and drawbar - Requirements	16
6	Screw coupling	17
6.1	General requirements	17
6.2	Screw coupling - Requirements	19
7	Elastic device	20
7.1	Characteristics of the elastic device	20
7.2	Elastic device - Requirements	20
Annex A (normative) Dynamic test (fatigue test) procedure		21
A.1	Background	21
A.2	Performance of the test	21
A.2.1	Conditioning	21
A.2.2	Dynamic test (fatigue test)	21
A.2.3	Non-destructive tests	23
A.2.4	Determination of residual strength	23
A.2.5	Macrographic and Micrographic tests	24
A.3	Criteria of acceptance	24
A.4	Test report	24
Annex B (normative) Draw hook -- dimensions		25
Annex C (normative) Draw gear -- Interface dimension		26
Annex D (normative) Screw coupling components - dimensions		28
Annex E (normative) Draw hook and drawbar - Requirements		30
E.1	Physical characteristics	30
E.1.1	Appearance	30
E.1.2	Integrity	30
E.1.3	Material examination	30
E.2	Geometrical characteristics	31

E.3	Mechanical characteristics	31
E.3.1	General	31
E.3.2	Tensile test on test piece	31
E.3.3	Resilience	31
E.3.4	Hardness	31
E.3.5	Tensile test on draw hook and drawbar	32
E.4	Marking	32
E.5	Manufacture	32
E.5.1	General on drawbars	32
E.5.2	General on draw hooks	32
E.5.3	Machining	32
E.5.4	Heat treatment	33
E.5.5	Rectification of defects	33
E.6	Acceptance	33
E.6.1	General	33
E.6.2	Inspection of the draw hooks	35
E.6.3	Inspection of drawbars	38
E.6.4	Conclusion of the inspections	39
E.7	Delivery	39
E.7.1	Protection against corrosion	39
E.7.2	Packaging	39
Annex F (normative) Screw coupling and components parts -- Requirements		40
F.1	Materials	40
F.2	Physical characteristics	40
F.2.1	Appearance	40
F.2.2	Soundness	40
F.2.3	Additional requirements for screw coupling	41
F.3	Geometrical characteristics	41
F.3.1	General	41
F.3.2	Dimensions limited either by two unmachined or rough machined surfaces or by one unmachined or rough machined surface	42
F.3.3	Dimensions limited by two machined surfaces	42
F.4	Mechanical characteristics	42
F.4.1	Heat treatment	42
F.4.2	Hardness	42
F.4.3	Resilience	43
F.4.4	Requirements for screw coupling	43
F.4.5	Requirement for handle and trunnion	45
F.5	Marking	45
F.6	Manufacture	45
F.6.1	Preparation of the materials	45
F.6.2	Manufacture of the component parts	45
F.7	Acceptance	48
F.7.1	General	48
F.7.2	Inspection of the manufacture	48
F.8	Inspection of the materials, component parts and screw couplings	48
F.8.1	Materials submission for acceptance	48
F.8.2	Grouping into batches	49
F.8.3	Nature and proportion of the tests	49
F.8.4	Sampling and preparation of the samples and test pieces	50
F.8.5	Carrying out of the checks and tests	54
F.9	Completion of inspections	56
F.10	Delivery	56
F.10.1	Protection against oxidation	56
F.10.2	Packing	56
Annex G (normative) Elastic device -- Requirements		57
G.1	Rubber elastomer or other elastomer elastic device	57
G.1.1	General	57

G.1.2	Metal inserts requirements	57
G.1.3	Elastomer requirements	57
G.1.4	Static test	59
G.1.5	Endurance test	60
G.1.6	Bonding	62
G.1.7	Inspection and tests	62
G.1.8	Markings	64
G.2	Friction spring/ Ring spring	64
G.2.1	Manufacturer's marks	64
G.2.2	Flexibility test	64
G.2.3	Endurance test	65
Annex H (normative) Marking		66
H.1	Marking of the draw hook	66
H.2	Marking of the screw coupling	66
H.3	Draw gear	67
H.4	Drawbar	67
H.5	Summary of markings	68
Annex I (informative) Microscopic examination of steel materials using standard diagrams to assess the content of non-metallic inclusions		69
I.1	General	69
I.1.1	Degree of purity	69
I.1.2	Standard diagram plate No. 1	69
I.2	Preparation of specimens	69
I.3	Structure and use of standard diagram plate No. 1	69
I.3.1	Use of diagram plate No. 1	69
I.3.2	Rating a single inclusion	70
I.3.3	Rating of very small inclusions	70
I.4	Test procedure	70
I.4.1	Magnification	70
I.4.2	Selection of inclusions	70
I.5	Evaluation	71
I.5.1	General	71
I.5.2	Method of evaluation	71
I.5.3	Calculation procedure for evaluation using method K	71
I.6	Example	74
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive (EU) 2016/797 aimed to be covered		75
Bibliography		77