DIN EN 15085-6:2022-12 (E)

Railway applications - Welding of railway vehicles and components - Part 6: Maintenance welding requirements

Contents

Page

European foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Quality requirements for welding during maintenance 7
4.1 General 7
4.2 Welding coordination 7
4.3 Conditions for welding 7
4.3.1 General 7
4.3.2 Welding outside a workshop 7
4.3.3 Welding to enable running for transfer purposes 7
4.4 Restrictions or prohibitions of welding 8

5 Design requirements for components manufactured prior to the implementation of EN 15085-3:-2 or where no manufacturing drawings exist 8
5.1 Determination of the applicable weld performance classes 8
5.2 Applicable testing requirements 9

6 Preparation before maintenance welding 10
6.1 Welding plans 10
6.2 Additional production tests on welded assemblies 10

7 Additional Requirements 10
7.1 General 10
7.2 Weld performance class CP A 10
7.2.1 General 10
7.2.2 Welding procedure specification 10
7.2.3 Additional testing 11
7.2.4 Inspection and testing of welded joint 11
7.3 Parent metals 11
7.3.1 Weldability of parent material - determination of material type/grade 11
7.3.2 Steel with ReH > 690 MPa, cold rolled steel and aluminium 11
7.3.3 Welding in cold formed areas 11

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2016/797/EU aimed to be covered 12

Bibliography 14