

DIN EN 15152:2019-10 (E)

Railway applications - Windscreens for trains

Contents		Page
European foreword		4
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	Functional requirements	11
4.1	General	11
4.1.1	Windscreen classification	11
4.1.2	Driver's windscreens	13
4.1.3	Passenger windscreens and vehicle end windows	14
4.2	Optical areas	14
4.3	Windscreen test requirements	15
4.3.1	Type tests	15
4.3.2	Routine tests	16
4.4	Marking	16
4.5	Service requirements	17
4.6	Storage and handling of finished windscreens	17
5	Visual and optical requirements	18
5.1	Appearance defects	18
5.1.1	General	18
5.1.2	Visual inspection procedure for appearance defects	18
5.1.3	Definition and classification of defects	20
5.1.4	Defect acceptance criteria	22
5.2	Optical characteristics	22
5.2.1	Secondary image separation	22
5.2.2	Optical distortion	23
5.2.3	Haze	24
5.2.4	Light transmittance	24
5.2.5	Chromaticity	26
6	Mechanical characteristics	29
6.1	Impact resistance	29
6.1.1	Impact test requirements	29
6.1.2	Spalling assessment	31
6.1.3	Impact test projectile velocity	31
6.1.4	Impact test procedure	33
6.1.5	Impact test acceptance criteria	34
6.2	Residual visibility	34
6.2.1	Test samples	34
6.2.2	Test method	35
6.2.3	Acceptance criteria	35
6.3	Resistance against abrasion	35
6.4	Resistance to repeated impact from small particles (gravelling)	35
6.4.1	General	35
6.4.2	Test samples	35
6.4.3	Test method	36
6.5	Bullet resistance	36

7	Performance in service	37
7.1	Heating system	37
7.1.1	General	37
7.1.2	Heating uniformity	37
7.1.3	Coating based heating systems	38
7.1.4	Wire based heating systems	38
7.1.5	Resistance measurement	38
7.1.6	Voltage withstand test	38
7.2	Resistance against ageing	38
7.2.1	General	38
7.2.2	Accelerated weathering test	39
7.2.3	Thermal cycling	39
7.2.4	Humidity test	40
7.2.5	Windscreen heating test	41
Annex A (normative) Determination of windscreen angles		42
A.1	Determination of windscreen plan view angle	42
A.2	Determination of the rake angle	45
Annex B (normative) Transmittance calculation for inclined windscreen		46
Annex C (normative) Windscreen test sample mounting		49
Annex D (normative) Impact test projectile		51
Annex E (normative) Gravelling test projectile		53
Annex F (informative) Test samples		54
F.1	Test sample properties	54
F.2	Test sample for optical tests	54
F.3	Test sample for mechanical tests	54
F.4	Test sample for ageing tests	54
Annex G (normative) Summary of testing requirements		55
Annex H (informative) Alternative method for testing resistance to Ultra Violet radiation		56
H.1	General	56
H.2	Test method	56
H.3	Interpretation of results	56
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC aimed to be covered		57
Bibliography		58