

DIN EN 12080:2011-01 (E)

Railway applications - Axleboxes - Rolling bearings (includes Amendment A1:2010)

| Contents | | Page |
|---|--|------|
| Foreword..... | | 4 |
| Introduction | | 5 |
| 1 Scope | | 6 |
| 2 Normative references | | 6 |
| 3 Terms and definitions | | 6 |
| 4 Information and requirements to be agreed and documented | | 7 |
| 4.1 General..... | | 7 |
| 4.2 Information to be supplied by customer | | 7 |
| 4.3 Optional requirements | | 8 |
| 4.4 Requirements for agreement..... | | 8 |
| 5 Quality systems | | 8 |
| 6 Manufacture..... | | 9 |
| 6.1 Steel manufacturing | | 9 |
| 6.2 Heat treatment..... | | 9 |
| 6.3 Traceability | | 9 |
| 7 Material properties..... | | 9 |
| 7.1 General..... | | 9 |
| 7.2 Steel for rings and rolling elements..... | | 9 |
| 7.3 Materials of other components (cages, spacers, seals etc.)..... | | 10 |
| 8 Geometry and dimensions..... | | 10 |
| 8.1 Dimensions and tolerances | | 10 |
| 8.2 Rolling bearing internal clearance before mounting | | 10 |
| 9 Mechanical properties — inner ring expanding ability | | 10 |
| 10 Physical properties..... | | 10 |
| 10.1 Visual aspect | | 10 |
| 10.2 Soundness of rings and rolling elements | | 11 |
| 10.3 Case depth..... | | 11 |
| 10.4 Surface hardness..... | | 12 |
| 11 Marking | | 12 |
| 12 Inspection | | 12 |
| 12.1 Inspection plan..... | | 12 |
| 12.2 Sampling | | 13 |
| 13 Quality records..... | | 13 |
| 14 Approval | | 14 |
| 15 Delivery and packing | | 14 |
| 15.1 Greasing of rolling bearings..... | | 14 |
| 15.2 Rust protection | | 14 |
| 15.3 Packaging | | 14 |
| Annex A (normative) Ultrasonic inspection of rolling bearing rings..... | | 15 |
| A.1 Purpose..... | | 15 |
| A.2 Principle..... | | 15 |
| A.3 Equipment | | 15 |
| A.4 Operating procedure | | 15 |

| | |
|---|-----------|
| Annex B (normative) Magnetic particle inspection of ring surfaces | 20 |
| B.1 Purpose | 20 |
| B.2 Principle | 20 |
| B.3 Equipment | 20 |
| B.4 Operation procedure | 20 |
| Annex C (normative) Eddy current inspection of the raceways of the rollers | 22 |
| C.1 Purpose | 22 |
| C.2 Principle | 22 |
| C.3 Equipment | 22 |
| C.4 Operating procedure | 22 |
| Annex D (informative) Cages of polymeric material | 25 |
| D.1 Purpose | 25 |
| D.2 References | 25 |
| D.3 Material | 25 |
| D.4 Cage requirement | 26 |
| D.5 Mechanical tests | 27 |
| D.6 Compatibility with lubricating greases | 29 |
| Annex E (normative) Approval procedures | 30 |
| E.1 General | 30 |
| E.2 Complete procedure, type C | 30 |
| E.3 Reduced procedure, type R | 31 |
| Annex F (informative) Criteria to determine the extent of approval procedures | 32 |
| Annex ZA (informative) Ⓐ Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC of the European Parliament and of the Council of 17 June 2008 on the interoperability of the rail system within the Community (Recast) Ⓐ | 34 |
| Bibliography | 37 |