

ISO 3210:2025-10 (E)

Anodizing of aluminium and its alloys - Assessment of quality of sealed anodic oxidation coatings by measurement of the loss of mass after immersion in acid solution(s)

Contents

Page

Foreword.....	iv
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Principle.....	2
5 Reagents.....	2
5.1 General.....	2
5.2 Predip solution, used only for Method 2.....	2
5.3 Test solution.....	2
5.3.1 Test solution A.....	2
5.3.2 Test solution B.....	2
6 Apparatus.....	2
7 Preparation of test specimen.....	2
8 Procedure.....	3
8.1 Test solutions.....	3
8.2 Method 1.....	3
8.3 Method 2.....	4
9 Expression of results.....	5
10 Test report.....	5
Annex A (normative) Method for the degreasing and drying of test specimens.....	6
Bibliography.....	7