ISO 18768-2:2022-06 (E)

Organic coatings on aluminium and its alloys - Methods for specifying decorative and protective organic coatings on aluminium - Part 2: Liquid coatings

Contents

Page

Foreword ... **vi**

Introduction ... **vii**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **2**

4 Information to be supplied by the customer to the surface processor ... **3**

5 Metal preparation and pretreatment ... **5**
5.1 Material (substrate) ... 5
5.2 Pretreatment of the substrate ... 5
5.2.1 General ... 5
5.2.2 Degreasing etching and rinsing ... 5
5.2.3 Anodic oxidation coating ... 5
5.2.4 Chemical conversion coatings ... 5
5.2.5 Alternative pretreatment ... 6

6 Categories ... **6**

7 Tests ... **8**
7.1 General ... 8
7.2 Appearance ... 8
7.2.1 General ... 8
7.2.2 Measurement ... 8
7.2.3 Requirement ... 8
7.3 Colour ... 9
7.3.1 General ... 9
7.3.2 Visual method ... 9
7.3.3 Instrumental method ... 9
7.4 Gloss ... 9
7.4.1 Measurement ... 9
7.4.2 Requirement ... 10
7.5 Brightness (distinctness of image) ... 10
7.5.1 General ... 10
7.5.2 Measurement ... 10
7.5.3 Requirement ... 10
7.6 Thickness ... 10
7.6.1 General ... 10
7.6.2 Measurement ... 11
7.6.3 Requirement ... 11
7.7 Hardness (pencil) ... 11
7.7.1 Measurement ... 11
7.7.2 Requirement ... 11
7.8 Adhesion ... 11
7.8.1 General ... 11
7.8.2 Scratch circular roll method ... 12
7.8.3 Dry adhesion test ... 12
7.8.4 Wet adhesion test ... 13
7.8.5 Pull-off test ... 13
7.9 Impact resistance ... 13

7.9.1 General 13
7.9.2 Measurement 14
7.9.3 Requirement 14
7.10 Multi-impact stone chipping resistance 14
7.10.1 General 14
7.10.2 Measurement 14
7.10.3 Requirement 14
7.11 Abrasion resistance 14
7.11.1 General 14
7.11.2 Falling sand test 14
7.11.3 Rotating, abrasive rubber-wheel test 15
7.11.4 Friction coefficient 15
7.12 Cupping test 15
7.12.1 Measurement 15
7.12.2 Requirement 15
7.13 Flexibility 16
7.13.1 General 16
7.13.2 T-bend test 16
7.13.3 Cylindrical mandrel bend test 17
7.14 Processing resistance 17
7.14.1 Measurement 17
7.14.2 Requirement 17
7.15 Permeating depths of ink 17
7.15.1 Measurement 17
7.15.2 Requirement 17
7.16 Chemical resistance 18
7.16.1 General 18
7.16.2 Acid resistance 18
7.16.3 Alkali resistance 19
7.16.4 Detergent resistance 20
7.16.5 Mortar resistance 20
7.16.6 Contamination resistance 21
7.16.7 Oil resistance 22
7.17 Solvent resistance 22
7.17.1 General 22
7.17.2 Measurement 22
7.17.3 Requirement 22
7.18 Corrosion resistance 22
7.18.1 General 22
7.18.2 Neutral salt spray (NSS) test 23
7.18.3 Acetic acid salt spray (AASS) test 23
7.18.4 Copper-accelerated acetic acid salt spray (CASS) test 24
7.18.5 Cyclic corrosion test 24
7.18.6 Filiform corrosion resistance test 25
7.18.7 Resistance to humid atmosphere containing sulfur dioxide 25
7.19 Humidity resistance 25
7.19.1 Condensation resistance 25
7.19.2 High temperature and high RH test 26
7.19.3 Wet heat resistance test 26
7.19.4 Thermocycling resistance test 26
7.20 Water resistance 27
7.20.1 Water immersion method 27
7.20.2 Autoclave test 27
7.20.3 Boiling water resistance 27
7.21 Temperature resistance 28
7.21.1 Dry heat resistance test 28
7.21.2 Roasting resistance test 28
7.21.3 Low-temperature resistance test 28
7.22 Surface tension 29
7.22.1 General 29
7.22.2 Measurement 29
7.22.3 Requirement 29
7.23 Hydrophilicity 29
7.23.1 General 29

7.23.2 Measurement 29
7.23.3 Requirement 30
7.24 Thermal viscosity 30
7.24.1 General 30
7.24.2 Measurement 30
7.24.3 Requirement 31
7.25 Resistivity 31
7.25.1 General 31
7.25.2 Measurement 31
7.25.3 Requirement 31
7.26 Weathering resistance 31
7.26.1 General 31
7.26.2 Outdoor exposure 31
7.26.3 Accelerated weathering resistance 32
7.27 Sealing compounds adhesion 32
7.27.1 Measurement 32
7.27.2 Requirement 33

Annex A (informative) **Summary of information to be supplied by the customer to the surface processor** **34**

Annex B (informative) **Coating materials** **37**

Annex C (informative) **Categories for architectural application** **38**

Bibliography **39**