

ISO 10074:2021-05 (E)

Anodizing of aluminium and its alloys - Specification for hard anodic oxidation coatings on aluminium and its alloys

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Material classification	2
5	Appearance	2
6	Thickness	2
7	Surface density	2
8	Resistance to wear/abrasion	3
8.1	General	3
8.2	Abrasive wheel wear test method	3
8.3	Abrasive jet test method	4
8.4	Taber abrasion test method	5
9	Vickers microhardness	5
10	Resistance to corrosion	6
Annex A (normative) Information to be supplied by the customer to the anodizer		7
Annex B (normative) Abrasion test		8
Annex C (normative) Preparation of standard specimen		11
Annex D (informative) Sampling procedures		12
Annex E (normative) Breakdown voltage		13
Annex F (normative) Process qualification and approval		14
Annex G (informative) Packaging and delivery of anodized articles		15
Annex H (informative) Processing guidance		16
Bibliography		18