

### Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms, definitions and symbols
3.1	Terms and definitions
3.2	Symbols
4	Presentation of the product
5	Principle of sampling procedure
6	Sample preparation
7	Sampling of whole-sheet cathodes
7.1	Primary sampling
7.2	Secondary sampling
8	Sampling of drums containing forms requiring comminution or machining
8.1	General
8.2	Primary sampling
8.3	Secondary sampling
9	Sampling of drums containing forms not requiring comminution or machining
9.1	General
9.2	Primary sampling
9.3	Secondary sampling
10	Sampling report
Annex A	(informative) Justification of the number of primary and secondary increments selected
A.1	General
A.2	Principle
A.3	Mathematical model for high tonnages
A.4	Value to adopt for n
A.5	Value to adopt for N
A.6	Lower tonnages
A.7	Whole-sheet cathodes
Annex B	(informative) Technical conditions for drilling and milling
B.1	General
B.2	Selection of cutting tools
B.3	Machining parameters