DIN EN ISO 7599:2018-05 (E)

Anodizing of aluminium and its alloys - Method for specifying decorative and protective anodi c oxidation coatings on aluminium (ISO 7599:2018)

Contents

Page

European foreword ... **4**

Foreword ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **7**

4 Information supplied by the customer to the anodizer ... **7**
4.1 General ... 7
4.2 Essential information ... 7
4.3 Additional information ... 8

5 Tests ... **8**
5.1 Sampling procedures ... 8
5.2 Test specimens ... 9
5.3 Acceptance tests ... 9
5.4 Referee tests ... 9
5.5 Production control tests ... 9

6 Coating thickness ... **9**
6.1 General ... 9
6.2 Classification ... 9
6.3 Measurement of thickness ... 10

7 Quality of sealing ... **10**
7.1 General ... 10
7.2 Assessment of quality of hydrothermal sealing ... 10
7.2.1 Referee test ... 10
7.2.2 Production control tests ... 11
7.3 Assessment of quality of cold sealing ... 11
7.4 Assessment of quality of other sealing treatments ... 11

8 Appearance and colour ... **11**
8.1 Visible defects ... 11
8.2 Colour and surface texture ... 11
8.3 Production control ... 12

9 Corrosion resistance ... **12**

10 Abrasion (wear) resistance ... **12**

11 Resistance to cracking by deformation ... **13**

12 Fastness to light and ultraviolet radiation ... **13**
12.1 General ... 13
12.2 Fastness to light ... 13
12.3 Fastness to ultraviolet radiation ... 13

13 Light reflection properties ... **13**
13.1 General ... 13
13.2 Total reflectance ... 14
13.3 Specular reflectance (high gloss) ... 14
13.4 Specular gloss (medium or low gloss) ... 15
13.5 Diffuse reflectance ... 15
13.6 Image clarity ... 15

14 Electrical breakdown potential **15**
15 Continuity of coating **15**
16 Mass per unit area (surface density) of coating **15**

Annex A (informative) **Guide to grades of aluminium for anodizing** **16**
Annex B (informative) **Guidance on surface preparation** **17**
Annex C (normative) **Interpretation of average and local thickness requirements** **19**
Annex D (informative) **Calibration standards for eddy-current apparatus used to measure the thickness of anodic oxidation coatings on aluminium** **20**
Annex E (informative) **Guidance on cleaning materials for external architectural applications** **24**
Annex F (informative) **Summary of information to be supplied by the customer to the anodizer** **25**
Bibliography **26**