DIN EN 755-1:2016-10 (E)

Aluminium and aluminium alloys - Extruded rod/bar, tube and profiles - Part 1: Technical conditions for inspection and delivery

Contents

Page

European foreword 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 6

4 Ordering information 6

5 Requirements 8
5.1 Production and manufacturing processes 8
5.2 Quality control 8
5.3 Chemical composition limits 8
5.4 Mechanical properties 8
5.5 Freedom from surface defects 9
5.6 Tolerances on dimensions and form 9
5.7 Stress corrosion cracking resistance 9
5.8 Additional requirements 9

6 Test procedures 9
6.1 Sampling 9
6.1.1 Samples for chemical analysis 9
6.1.2 Specimens for mechanical testing 10
6.1.3 Test pieces for tensile test 11
6.2 Test methods 11
6.2.1 Chemical composition limits 11
6.2.2 Tensile testing 11
6.2.3 Brinell hardness testing 11
6.2.4 Measurement of dimensions 11
6.2.5 Surface finish 12
6.2.6 Resistance to stress corrosion cracking 12
6.2.7 Additional tests 12
6.3 Re-tests 12
6.3.1 Chemical composition limits 12
6.3.2 Mechanical properties 12
6.3.3 Other properties 13

7 Inspection documents 13

8 Marking of products 13

9 Packaging 13

10 Arbitration 13

Annex A (normative) Location of test pieces 14

A.1 Round, square and hexagonal bar 14
A.1.1 For diameter (D) or width across flats (S) up to and including 40 mm 14
A.1.2 For diameter (D) or width across flats (S) over 40 mm 14

A.2 Rectangular bar 15
A.2.1 For thickness up to and including 12,5 mm 15
A.2.2 For thickness (T) over 12,5 mm and up to and including 40 mm 15
A.2.3 For thickness (T) exceeding 40 mm 15
A.3 Tube 16
A.4 Profiles 16
A.4.1 For thickness up to and including 12,5 mm 16
A.4.2 For thickness over 12,5 mm and up to and including 40 mm 16
A.4.3 For thickness exceeding 40 mm 17

Annex B (normative) Resistance to stress-corrosion cracking for alloy EN AW-7075 in tempers T73, T73510 and T73511 - Electrical conductivity 18

Bibliography 19