

# DIN EN 12735-1:2016-11 (E)

## Copper and copper alloys - Seamless, round tubes for air conditioning and refrigeration - Part 1: Tubes for piping systems

Contents	Page
European foreword .....	4
Introduction .....	6
1 Scope .....	7
2 Normative references .....	7
3 Terms and definitions .....	8
4 Designations .....	9
4.1 Material .....	9
4.1.1 General .....	9
4.1.2 Symbol .....	9
4.1.3 Number .....	9
4.2 Material condition .....	9
4.3 Product .....	9
5 Ordering information .....	10
6 Requirements .....	11
6.1 Composition .....	11
6.2 Mechanical properties .....	11
6.3 Dimensions and tolerances .....	12
6.3.1 General .....	12
6.3.2 Nominal dimensions .....	12
6.3.3 Tolerances on outside diameter .....	14
6.3.4 Tolerances on wall thickness .....	14
6.3.5 Tolerances on length .....	15
6.3.6 Tolerances of form .....	15
6.4 Drift expanding .....	15
6.5 Freedom from defects .....	15
6.6 Surface quality .....	15
7 Sampling .....	16
8 Test methods .....	16
8.1 Analysis .....	16
8.2 Tensile test .....	16
8.3 Hardness test .....	16
8.4 Drift expanding test .....	16
8.5 Carbon content test .....	16
8.6 Freedom from defects test .....	16
8.7 Retests .....	17
9 Declaration of conformity and inspection documentation .....	17
9.1 Declaration of conformity .....	17
9.2 Inspection documentation .....	17
10 Packaging, marking and form of delivery .....	17
10.1 Packaging and marking .....	17

10.2	<b>Marking of tubes .....</b>	18
10.3	<b>Form of delivery .....</b>	18
<b>Annex A (normative) Marking durability test .....</b>		19
A.1	<b>Abrasion test .....</b>	19
A.2	<b>Climatic test .....</b>	19
<b>Annex B (normative) Freedom from defects test .....</b>		20
B.1	<b>Eddy current test .....</b>	20
B.2	<b>Hydrostatic test .....</b>	20
B.3	<b>Pneumatic test .....</b>	21
<b>Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2014/68/EU aimed to be covered .....</b>		22
<b>Bibliography .....</b>		23
<b>Tables</b> <b>Table 1 -- Composition of copper .....</b>		11
<b>Table 2 -- Composition of low alloyed copper alloys .....</b>		11
<b>Table 3 -- Mechanical properties .....</b>		12
<b>Table 4 -- Nominal outside diameters and wall thicknesses .....</b>		13
<b>Table 5 -- Tolerances on outside diameter .....</b>		14
<b>Table 6 -- Tolerances on wall thickness .....</b>		14
<b>Table B.1 -- Maximum drill diameters for the reference standard tube .....</b>		20
<b>Table B.2 -- Hydrostatic pressure test .....</b>		20
<b>Table ZA.1 -- Correspondence between this European Standard and Annex I of the Directive 2014/68/EU .....</b>		22