

DIN EN 13348:2016-11 (E)

Copper and copper alloys - Seamless, round copper tubes for medical gases or vacuum

Contents	Page
European foreword	3
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	7
4 Designations	8
5 Ordering information	9
6 Requirements	9
7 Sampling	14
8 Test methods	15
9 Inspection documentation	16
10 Packaging, marking and form of delivery	16
Annex A (normative) Marking durability test	18
A.1 Abrasion test	18
A.2 Climatic test	18
Annex B (normative) Freedom from defects test	19
B.1 Eddy current test	19
B.2 Hydrostatic test	19
B.3 Pneumatic test	20
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of Directive 2014/68/EU aimed to be covered	21
Bibliography	22
Tables Table 1 -- Mechanical properties	10
Table 2 -- Nominal outside diameters and wall thicknesses	11
Table 3 -- Tolerances on outside diameter	12
Table 4 -- Tolerance on wall thickness	12
Table 5 -- Lubricant residue on the inner surface of the tube	13
Table 6 -- Testing of bending and drift expanding	14

Table 7 -- Sampling rate	14
Table 8 -- Minimum radius of curvature	15
Table 9 -- Recommended form of delivery	17
Table B.1 -- Maximum drill diameters for the reference standard tube	19
Table B.2 -- Hydrostatic pressure test	19
Table ZA.1 -- Correspondence between this European Standard and Annex I of Directive 2014/68/EU	21