DIN EN 12450:2013-01 (E)

Copper and copper alloys - Seamless, round copper capillary tubes

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Designations 5
4.1 Material 5
4.2 Material condition 5
4.3 Product 5

5 Ordering information 6

6 Requirements 7
6.1 Composition 7
6.2 Mechanical properties 7
6.3 Dimensions and tolerances 7
6.4 Tolerances on form 8
6.5 Flow 8
6.6 Surface quality 8

7 Sampling 9
7.1 General 9
7.2 Analysis 9
7.3 Mechanical tests 9

8 Test methods 9
8.1 Analysis 9
8.2 Tensile test 10
8.3 Hardness test 10
8.4 Flow test 10
8.5 Cleanliness test 10
8.6 Retests 10
8.7 Rounding of results 10

9 Declaration of conformity and inspection documentation 11
9.1 Declaration of conformity 11
9.2 Inspection documentation 11

10 Marking, packaging, labelling 11

Bibliography 12

Tables Table 1 -- Mechanical properties 7

Table 2 -- Tolerances on tubes in straight lengths 8

Table 3 -- Tolerances on flow 8

Table 4 -- Sampling rate 9