

DIN EN 12452:2012-08 (E)

Copper and copper alloys - Rolled, finned, seamless tubes for heat exchangers

	Page
Contents	
Foreword	3
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Designations	6
4.1 Material	6
4.2 Material condition	7
4.3 Product	7
5 Ordering information	8
6 Requirements	9
6.1 Composition	9
6.2 Mechanical properties	9
6.3 Dimensions and tolerances	9
6.4 Tolerances on form	10
6.5 Surface quality	10
6.6 Technological requirements	11
7 Sampling	11
7.1 General	11
7.2 Analysis	11
7.3 Mechanical tests	11
8 Test methods	12
8.1 Analysis	12
8.2 Tensile test	12
8.3 Hardness test	12
8.4 Technological tests	12
8.5 Freedom from defects tests	12
8.6 Retests	13
8.7 Rounding of results	13
9 Declaration of conformity and inspection documentation	13
9.1 Declaration of conformity	13
9.2 Inspection documentation	13
10 Marking, packaging, labelling	14
Annex A (normative) Freedom from defects tests	18
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Pressure Equipment Directive (PED) 97/23/EC	20
Bibliography	21
Figures Figure 1 -- Rolled finned tube	6

Tables	Table 1 -- Composition of copper and copper alloys	15
	Table 2 -- Mechanical properties of copper and copper alloy tubes before fining	16
	Table 3 -- Tolerances on outside diameter	16
	Table 4 -- Tolerances on length	16
	Table 5 -- Tolerances on fin pitch	17
	Table 6 -- Sampling rate	17
	Table ZA.1 -- Correspondence between this European Standard and Directive 97/23/EC	20