

DIN EN 12451:2012-08 (E)

Copper and copper alloys - Seamless, round tubes for heat exchangers

Contents		Page
Foreword		3
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Designations	6
4.1	Material	6
4.2	Material condition	6
4.3	Product	6
5	Ordering information	7
6	Requirements	8
6.1	Composition	8
6.2	Mechanical properties	8
6.3	Dimensions and tolerances	9
6.4	Surface quality	9
6.5	Technological requirements	10
7	Sampling	10
7.1	General	10
7.2	Analysis	10
7.3	Mechanical tests and stress corrosion resistance test	11
8	Test methods	11
8.1	Analysis	11
8.2	Tensile test	11
8.3	Hardness test	11
8.4	Technological tests	11
8.5	Freedom from defects tests	11
8.6	Retests	13
8.7	Rounding of results	13
9	Declaration of conformity and inspection documentation	13
9.1	Declaration of conformity	13
9.2	Inspection documentation	13
10	Marking, packaging, labelling	14
Annex A (normative) U-bend seamless copper and copper alloy heat exchanger tubes		19
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Pressure Equipment Directive (PED) 97/23/EC		21
Bibliography		22
Tables Table 1 -- Composition of copper and copper alloys		15
Table 2 -- Mechanical properties of copper and copper alloys		16

Table 3 -- Tolerances on diameter	17
Table 4 -- Tolerances on length	17
Table 5 -- Tolerances on squareness of cut	17
Table 6 -- Sampling rate	18
Table 7 -- Drill sizes for production of reference standard tubes	18
Table ZA.1 -- Correspondence between this European Standard and Directive 97/23/EC	21