

ISO 25902-1:2009-02 (E)

Titanium pipes and tubes - Non-destructive testing - Part 1: Eddy-current examination

Contents		Page
Foreword		iv
1	Scope	1
2	Normative reference	1
3	Terms and definitions	1
4	General	2
4.1	Applicable dimension range	2
4.2	Summary of examination method	2
4.3	Personnel	2
5	Apparatus	2
6	Reference piece	3
6.1	Purpose	3
6.2	Materials	3
6.3	Reference standards	3
6.4	Fabrication of reference standards	5
6.5	Number and interval of reference standards	5
7	Test method	5
7.1	Test frequency	5
7.2	Test coil	5
7.3	Settings	5
7.4	Confirmation of sensitivity of eddy-current test instrument	7
8	Acceptance criteria	7
9	Test report	8