

ISO 14903:2017-07 (E)

Refrigerating systems and heat pumps - Qualification of tightness of components and joints

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols	3
5	Test requirements	3
6	Requirements for hermetically sealed systems	8
7	Test procedures	8
7.1	General	8
7.2	Sampling	8
7.3	Test temperature	8
7.4	Tightness test	8
7.4.1	General	8
7.4.2	Tightness level control	9
7.5	Requirements for joints	11
7.5.1	Test samples	11
7.5.2	Torque	11
7.5.3	Reusable joint	12
7.5.4	Requirements for hermetically sealed joints	12
7.6	Pressure-temperature vibration tests (PTV)	12
7.6.1	General	12
7.6.2	Samples	12
7.6.3	Test method	12
7.6.4	Method 1: Combined pressure-temperature cycle test with integrated vibration test	13
7.6.5	Method 2: Combined pressure-temperature cycle test with a separate vibration test	15
7.7	Operation simulation	20
7.8	Freezing test	20
7.9	Additional pressure test for hermetically-sealed joints	21
7.10	Vacuum test	21
7.11	Compatibility screening test	22
7.11.1	General	22
7.11.2	Test fluids	22
7.11.3	Test specimens	22
7.11.4	Test setup parameters	22
7.11.5	Test procedure	23
7.11.6	Pass/fail criteria for sealing elements	23
7.12	Fatigue test for hermetically sealed joints	24
8	Test report	25
9	Information to the user	25
Annex A (informative)	Equivalent tightness control levels	26

Annex B (normative) Test arrangements	32
Bibliography	34