

ISO 14678 :2005-08 (E)

Adhesives_ - Determination of resistance to flow (sagging)

Contents

	Page
Foreword.....	v
Introduction.....	vi
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Guidance: Typical applications for the seven test methods are as follows:	2
5 Sampling.....	2
6 Safety	2
7 Method 1: Use of an applicator to apply a wet film	2
8 Method 2: Use of a plug former.....	6
9 Method 3: Use of a scraper.....	11
10 Method 4: Use of test blocks	13
11 Method 5: Flow from a lap joint.....	17
12 Method 6: Flow of adhesive through a hole.....	20
13 Method 7: Flow of structural adhesive films.....	21