

ISO 8483:2003-12 (E)

Glass-reinforced thermosetting plastics (GRP) pipes and fittings - Test methods to prove the design of bolted flange joints

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Principle	1
3	Apparatus	2
3.1	End-sealing devices	2
3.2	Supports	2
3.3	Source of hydrostatic pressure	2
3.4	Means of measuring the gauge pressure	2
3.5	Vacuum pump or equivalent	2
3.6	Bolt torque test apparatus	2
4	Test pieces	3
4.1	Test arrangement	3
4.2	Number of test pieces	4
5	Conditioning	4
6	Test temperature	4
7	Procedures	4
7.1	General	4
7.2	Leaktightness when subjected to an external pressure differential	5
7.3	Initial leakage	5
7.4	Resistance to internal pressure	7
7.5	Resistance of the joint to bending and pressure including hydrostatic end thrust	7
7.6	Short-duration resistance to internal pressure including hydrostatic end thrust	8
7.7	Resistance to bolt-tightening torque	9
7.8	Testing excluding hydrostatic end thrust (see 7.1)	9
8	Test report	9
Annex A (normative)	Equations for calculating the additional force, F, and limiting deflection, δ, for the bending test described in 7.5	11