ISO 8483:2003-12 (E)

Glass-reinforced thermosetting plastics (GRP) pipes and fittings - Test methods to prove the design of bolted flange joints

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Principle 1

3 Apparatus 2
3.1 End-sealing devices 2
3.2 Supports 2
3.3 Source of hydrostatic pressure 2
3.4 Means of measuring the gauge pressure 2
3.5 Vacuum pump or equivalent 2
3.6 Bolt torque test apparatus 2

4 Test pieces 3
4.1 Test arrangement 3
4.2 Number of test pieces 4

5 Conditioning 4

6 Test temperature 4

7 Procedures 4
7.1 General 4
7.2 Leaktightness when subjected to an external pressure differential 5
7.3 Initial leakage 5
7.4 Resistance to internal pressure 7
7.5 Resistance of the joint to bending and pressure including hydrostatic end thrust 7
7.6 Short-duration resistance to internal pressure including hydrostatic end thrust 8
7.7 Resistance to bolt-tightening torque 9
7.8 Testing excluding hydrostatic end thrust (see 7.1) 9

8 Test report 9

Annex A (normative) Equations for calculating the additional force, F, and limiting deflection, , for the bending test described in 7.5 11