

ISO 13802:2025-08 (E)

Plastics - Verification of pendulum impact-testing machines - Charpy, Izod and tensile impact-testing

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Measurement instruments	3
5	Description of a pendulum impact-testing machine	4
5.1	Types of pendulum impact-testing machines	4
5.2	Pendulum impact testing machine components	4
6	Procedure for verification and inspection of a pendulum impact-testing machine	5
6.1	Machine design and manufacturer	5
6.2	Machine frame field verification	5
6.2.1	General	5
6.2.2	Installation	5
6.2.3	Levelness	6
6.2.4	Axial play of the pendulum bearings	6
6.2.5	Radial play of the pendulum bearings	6
6.2.6	Mechanism for holding and releasing the pendulum	6
6.2.7	Free hanging position	6
6.2.8	Contact between specimen and striking edge (Izod/Charpy)	6
6.2.9	Potential energy, E	6
6.2.10	Pendulum length, LP	7
6.2.11	Impact length, L	8
6.2.12	Velocity of the pendulum at instant of impact, v	8
6.3	Charpy testing machines	9
6.4	Izod testing machines	10
6.5	Tensile impact testing machines	11
6.6	Energy indicating system	12
6.6.1	Types of scale	12
6.6.2	Verification of analogue indicating equipment	12
6.6.3	Error in the indicated absorbed energy, W_i , on analogue indicating systems	12
6.6.4	Verification of digital indicating equipment	13
6.7	Losses due to friction	13
6.7.1	Types of loss	13
6.7.2	Determination of the loss due to friction in the pointer	13
6.7.3	Determination of losses due to air resistance and friction in the pendulum bearings	14
6.7.4	Calculation of the total energy lost due to friction	14
6.7.5	Maximum permissible losses due to friction	14
7	Frequency of verification	16
8	Verification report	16
Annex A (normative)	Design requirements for Charpy machines	17

Annex B (normative) Design requirements for Izod machines	20
Annex C (normative) Design requirements for tensile impact machines	23
Annex D (informative) Ratio of frame mass to pendulum mass	28
Annex E (informative) Deceleration of pendulum during impact	31
Annex F (informative) Gauge plate for verification of Charpy impact pendulums	33