

ISO 4437-2:2024-02 (E)

Plastics piping systems for the supply of gaseous fuels - Polyethylene (PE) - Part 2: Pipes

| Contents | | Page |
|--------------------|---|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 2 |
| 3.1 | Terms related to geometry | 2 |
| 3.2 | Terms related to material | 4 |
| 3.3 | Terms related to material characteristics | 4 |
| 3.4 | Terms related to service conditions | 5 |
| 3.5 | Terms related to joints | 5 |
| 4 | Symbols and abbreviated terms | 6 |
| 4.1 | Symbols | 6 |
| 4.2 | Abbreviated terms | 6 |
| 5 | Material | 7 |
| 5.1 | Compound for pipes | 7 |
| 5.2 | Compound for identification stripes | 7 |
| 5.3 | External reworked and recycled material | 7 |
| 6 | General characteristics | 7 |
| 6.1 | Appearance | 7 |
| 6.2 | Colour | 7 |
| 7 | Geometrical characteristics | 8 |
| 7.1 | Measurement of dimensions | 8 |
| 7.2 | Mean outside diameters, out-of-roundness (ovality) and tolerances | 8 |
| 7.3 | Wall thicknesses and related tolerances | 9 |
| 7.3.1 | Minimum wall thicknesses | 9 |
| 7.3.2 | Tolerance on the wall thicknesses | 10 |
| 7.4 | Circumferential reversion of pipes with dn equal to or greater than 250 mm | 12 |
| 7.5 | Coiled pipe | 12 |
| 7.6 | Lengths | 12 |
| 8 | Mechanical characteristics | 12 |
| 8.1 | Conditioning | 12 |
| 8.2 | Requirements | 12 |
| 9 | Physical characteristics | 16 |
| 9.1 | Conditioning | 16 |
| 9.2 | Requirements | 16 |
| 10 | Performance requirements | 16 |
| 11 | Marking | 16 |
| 11.1 | General | 16 |
| 11.2 | Minimum required marking | 17 |

| | |
|--|-----------|
| Annex A (normative) Pipes with co-extruded layers | 18 |
| Annex B (normative) Pipes with peelable layer | 20 |
| Annex C (normative) Squeeze-off technique | 22 |
| Bibliography | 23 |