ISO 23948:2023-11 (E)

Plastics - Intumescence properties of PVC materials and products - Test method for the measurement of expansion with the cone calorimeter

Contents

Page

Foreword ... **iv**

Introduction ... **v**

1 Scope ... **1**

2 Normative references ... **1**

3 Terms and definitions ... **1**

4 Symbols ... **2**

5 Principle ... **2**

6 Test equipment ... **2**
6.1 General ... 2
6.2 Cone-shaped radiant electrical heater ... 3
6.3 Heat flux control ... 4
6.4 Specimen holder ... 4
6.5 Heat flux meter ... 5
6.6 Fume hood and exhaust duct ... 5
6.7 Dimensional measuring devices ... 5

7 Suitability of a product for testing ... **6**

8 Preparation of the test specimen ... **6**
8.1 Test specimens ... 6
8.2 Conditioning of specimens ... 6

9 Test environment ... **6**

10 Calibration ... **7**
10.1 Heat flux meter ... 7
10.2 Conical heater ... 7
10.3 Timer ... 7
10.4 Dimensional measurement devices ... 7

11 Test procedure ... **7**
11.1 General precautions ... 7
11.2 Specimen thickness ... 7
11.3 Initial preparation ... 8
11.4 Determination of exposure duration ... 8
11.5 Determination of the expansion rate ... 8

12 Test report ... **9**

Annex A (informative) **Guidance for the determination of the overall final thickness** ... **10**

Bibliography ... **12**