ISO/TS 16486-7:2023-07 (E)

Plastics piping systems for the supply of gaseous fuels - Unplasticized polyamide (PA-U) piping systems with fusion jointing and mechanical jointing - Part 7: Assessment of conformity

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Abbreviated terms 5

5 General 5

6 Testing and inspection 5
6.1 Grouping 5
6.1.1 General 5
6.1.2 Size groups 5
6.1.3 Fitting groups 6
6.1.4 Fitting types 6
6.2 Type testing 6
6.3 Batch release testing 13
6.4 Process verification tests 17
6.5 Audit tests 21
6.6 One-off products and products produced in very low quantity 23
6.6.1 Type test results 23
6.6.2 Test records 24
6.6.3 Technical file for certification purposes 24

Annex A (normative) Change of compound 25

Annex B (informative) Basic test matrix for PA-U compounds and piping products 27

Bibliography 33