

DIN EN ISO 14632:2021-08 (E nglisch)

Extruded sheets of polyethylene (PE-HD) - Requirements and test methods (ISO 14632:2021)

Contents		Page
European foreword		3
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Material	6
5	Requirements	6
5.1	Appearance	6
5.2	Dimensional tolerances	6
5.2.1	Thickness	6
5.2.2	Length and width	6
5.2.3	Rectangularity	7
5.2.4	Bow of sheets in rolled form	7
5.3	Properties	7
5.3.1	Mechanical and thermal properties	7
5.3.2	Behaviour after heating	8
5.3.3	Physiological behaviour	8
6	Test methods	8
6.1	Test specimens	8
6.1.1	Preparation of test specimens	8
6.1.2	Conditioning	9
6.1.3	Testing	9
6.2	Delivery condition	9
6.3	Appearance	9
6.4	Dimensions	9
6.4.1	Thickness (<i>h</i>)	9
6.4.2	Length (<i>l</i>) and width (<i>b</i>)	9
6.4.3	Rectangularity	9
6.4.4	Bow of sheets in rolled form	10
6.5	Density	10
6.6	Tensile stress at yield (σ_y) and tensile strain at yield (ϵ_y)	10
6.7	Modulus of elasticity in tension (E_t)	10
6.8	Charpy impact strength of notched specimens (a_{cn})	10
6.9	Melt mass-flow rate (<i>MFR</i>)	10
6.10	Determination of shrinkage after heating	10
7	Designation	11
7.1	Example for PE-HD sheets	11
7.2	Example for PE- HD sheets in rolled form	12
8	Marking	12
Annex A (normative) Requirements for rectangularity		13