DIN EN ISO 15494:2021-05 (E)

Plastics piping systems for industrial applications - Polybutene (PB), polyethylene (PE), polyethylene of raised temperature resistance (PE-RT), crosslinked polyethylene (PE-X), polypropylene (PP) - Metric series for specifications for components and the system (ISO 15494:2015 + Amd 1:2020) (includes Amendment :2020)

Contents

Page

European foreword ... **4**

〖A1〗 European foreword to Amendment 〈A1〉 ... **5**

Annex ZA (informative) **Relationship between this European Standard and the essential requirements of Directive 2014/68/EU for pressure equipment aimed to be covered** ... **6**

Foreword ... **7**

〖A1〗 Foreword to Amendment 〈A1〉 ... **8**

Introduction ... **9**

1 Scope ... **10**

2 Normative references ... **11**

3 Terms and definitions ... **13**
3.1 Geometrical definitions ... 13
3.2 Material definitions ... 14
3.3 Definitions related to material characteristics ... 15
3.4 Definitions related to service conditions ... 15

4 Symbols and abbreviated terms ... **16**
4.1 Symbols ... 16
4.2 Abbreviated terms ... 17

5 Material ... **18**
5.1 General ... 18
5.2 Hydrostatic strength properties ... 18
5.3 Material characteristics ... 18
5.4 Reprocessable and recyclable material ... 18
5.5 Materials for components not made from PB, PE, PE-RT, PE-X, or PP ... 18
5.5.1 General ... 18
5.5.2 Metallic materials ... 19
5.5.3 Sealing materials ... 19
5.5.4 Other materials ... 19

6 General characteristics ... **19**
6.1 Appearance ... 19
6.2 Colour ... 19
6.3 Influence of UV radiation ... 19

7 Geometrical characteristics ... **19**
7.1 General ... 19
7.2 Mean outside diameters, out-of-roundness (ovality), and tolerances ... 20
7.3 Wall thicknesses and related tolerances ... 20
7.4 Angles ... 20
7.5 Laying lengths ... 20
7.6 Threads ... 20
7.7 Mechanical fittings ... 20
7.8 Joint dimensions of valves ... 20

8 Mechanical characteristics **20**
8.1 Resistance to internal pressure of components 20
8.2 Calculation of the test pressure for components 21
8.2.1 Pipes 21
8.2.2 Fittings 21
8.2.3 Valves 21
8.2.4 Resistance to rapid crack propagation, RCP 21

9 Physical characteristics **21**

10 Chemical characteristics **22**
10.1 Effects on the component material(s) 22
10.2 Effects on the fluids 22

11 Electrical characteristics **22**

12 Performance requirements **22**
12.1 General 22
12.2 Fusion compatibility 22

13 Classification of components **22**

14 Design and installation **23**

15 Declaration of conformity **23**

16 Marking **23**
16.1 General 23
16.2 Minimum required marking of pipes 23
16.3 Minimum required marking of fittings 24
16.4 Minimum required marking of valves 24

Annex A (normative) **Specific characteristics and requirements for industrial piping systems made from polybutene (PB)** **25**

Annex B (normative) **Specific characteristics and requirements for industrial piping systems made from polyethylene (PE)** **38**

Annex C (normative) **Specific characteristics and requirements for industrial piping systems made from polyethylene of raised temperature resistance (PE-RT)** **65**

Annex D (normative) **Specific characteristics and requirements for industrial piping systems made from crosslinked polyethylene (PE-X)** **72**

Annex E (normative) **Specific characteristics and requirements for industrial piping systems made from polypropylene (PP)** **82**

Annex F (informative) **Design and installation** **108**

Bibliography **109**