

ISO 16770:2019 (E)

Plastics — Determination of environmental stress cracking (ESC) of polyethylene — Full-notch creep test (FNCT)

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Apparatus
6	Test specimens
6.1	General
6.2	Test specimens geometry
6.3	Test specimen preparation
6.3.1	General
6.3.2	Test specimens machined from compression moulded sheets
6.3.3	Test specimens machined from injection-moulded type 1A multipurpose test specimen
6.3.4	Test specimens machined from finished products
6.4	Test specimen notching
6.5	Conditioning of the test specimens
7	Test environment
7.1	General
7.2	Recommended test environment
7.2.1	Test environment No. 1
7.2.2	Test environment No. 2
7.3	Other test environments
8	Test procedure
8.1	Selection of detergent, reference tensile stress and test temperature
8.2	Number of test specimens to be tested
8.3	Calculation of the test load
8.4	Application of the load to the test specimen
8.5	Removing individual specimens from a chamber
8.6	Measurement of the ligament area after failure
9	Expression of results
9.1	Calculation of the actual tensile stress
9.2	Calculation of time to failure at the reference tensile stress
10	Precision
11	Test report
Annex A	(informative) Precision statement
A.1	General
A.1.1	Reproducibility for Type A test specimen (10 mm × 10 mm cross-section)
A.1.2	Reproducibility for type B test specimen (6 mm × 6 mm cross-section)
A.2	Statistical evaluation

- A.2.1** **Concept of r**
- A.2.2** **Statistical properties**
- A.2.3** **Statistical parameters for Type A test specimen**
- A.2.4** **Statistical parameters for Type B test specimen**

Annex B **(informative) Example of a recommended test report for FNCT determination**

Annex C **(informative) Practical examples of fracture surfaces and corresponding definition of failure mode**

- C.1** **Type of failures (schematically)**
- C.2** **Material A — PE-HD grade for sheet extrusion**
- C.3** **Material B — PE-HD grade for injection moulding**
- C.4** **Material C — PE-HD grade for blow moulding (container application)**

Page count: 25