

DIN EN ISO 178:2019-08 (E)

Plastics - Determination of flexural properties (ISO 178:2019)

| Contents | Page |
|-----------------------------------------------------------------------------------------------------------------------------------|------|
| European foreword | 4 |
| Foreword | 5 |
| 1 Scope | 6 |
| 2 Normative references | 6 |
| 3 Terms, definitions and symbols | 7 |
| 4 Principle | 10 |
| 5 Test machine | 10 |
| 5.1 General | 10 |
| 5.2 Test speed | 11 |
| 5.3 Supports and loading edge | 11 |
| 5.4 Force- and deflection-measuring systems | 11 |
| 5.4.1 Introductory remarks | 11 |
| 5.4.2 Definition of precision and accuracy requirements | 11 |
| 5.4.3 Deflection measurement | 13 |
| 5.5 Equipment for measuring the width and thickness of the test specimens | 14 |
| 6 Test specimens | 14 |
| 6.1 Shape and dimensions | 14 |
| 6.1.1 General | 14 |
| 6.1.2 Preferred specimen type | 14 |
| 6.1.3 Other test specimens | 15 |
| 6.2 Anisotropic materials | 15 |
| 6.3 Preparation of test specimens | 16 |
| 6.3.1 From moulding, extrusion and casting compounds | 16 |
| 6.3.2 From sheets | 16 |
| 6.4 Specimen inspection | 16 |
| 6.5 Number of test specimens | 17 |
| 7 Atmosphere for conditioning and testing | 17 |
| 8 Procedure | 17 |
| 9 Calculation and expression of results | 21 |
| 9.1 Flexural stress | 21 |
| 9.2 Flexural strain | 21 |
| 9.3 Flexural modulus | 21 |
| 9.4 Statistical parameters | 22 |
| 9.5 Significant figures | 22 |
| 10 Precision | 22 |
| 11 Test report | 22 |
| Annex A (informative) Precision statement | 24 |
| Annex B (informative) Influence of changes in test speed on the measured values of flexural properties | 26 |
| Annex C (normative) Compliance correction for Type III-tests | 27 |
| Annex D (informative) Relation between tensile and flexural modulus: Theoretical expectations and experimental observations | 29 |
| Bibliography | 30 |