ISO 2818:2018-12 (E)

Plastics - Preparation of test specimens by machining

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Test specimens 5
4.1 Shape and state of the test specimens 5
4.2 Preparation of test specimens 6

5 Machinery and tools 6
5.1 General 6
5.2 Milling cutters 6
5.3 Slicing or sawing machines 6
5.4 Tubular cutting machines 6
5.5 Lathes 7
5.6 Planing machines 7
5.7 Stamping tools 7
5.8 Broaching tools 7

6 Procedure 7
6.1 General 7
6.2 Preparation of dumb-bell specimens 7
6.3 Preparation of rectangular test specimens by sawing or cutting with an abrasive disc 7
6.4 Preparation of disc-shaped test specimens 7
6.5 Stamping out test specimens of any shape 8
6.6 Notching finished test specimens by milling or broaching 8

7 Test report 9

Bibliography 16