ISO 11567:2018 (E)

Carbon fibre — Determination of filament diameter and cross-sectional area

Contents

Foreword

1 Scope

2 Normative references

3 Terms and definitions

4 Principle

5 Test specimens

5.1 General
5.2 Method A
5.3 Methods B and D
5.4 Method C
5.5 Method E

6 Method A: Determination of the diameter by calculation

7 Method B: Determination of filament diameter by optical microscopy

7.1 Principle
7.2 Apparatus
7.3 Calibration of the microscope
7.4 Preparation of the test specimen
7.5 Procedure
7.6 Expression of results

8 Method C: Determination of the diameter and cross-sectional area of transversely cut filaments by microscopy

8.1 Principle
8.2 Apparatus
8.3 Preparation of test specimen
8.4 Procedure
8.4.1 General
8.4.2 Optical microscopic examination
8.4.3 Scanning electron microscopy
8.5 Measurement of the diameter
8.5.1 Filaments of circular cross-section
8.5.1.1 Visual examination
8.5.1.2 Photography
8.5.2 Filaments of non-circular cross-section
8.5.2.1 Visual examination
8.5.2.2 Photography

9 Method D: Determination of the diameter by laser diffractometry

9.1 Principle
9.2 Apparatus
9.3 Preparation of test specimen
9.4 Procedure
9.5 Expression of results

10 Method E: Determination of filament diameter by scanning electron microscopy

10.1 Principle
10.2 Apparatus

10.3 Procedure

11 Precision

12 Test report

Annex A (informative) Suggested method for the preparation of test specimens for method C

A.1 Apparatus and materials
A.2 Procedure

Page count: 11