DIN EN ISO 24342:2019-03 (E)

Resilient and textile floor-coverings - Determination of side length, edge straightness and squareness of tiles (ISO 24342:2018)

Contents

Page

European foreword ... **3**

Foreword ... **4**

1 Scope ... **5**

2 Normative references ... **5**

3 Terms and definitions ... **5**

4 Principle ... **6**

5 Apparatus ... **6**
5.1 Reference plate ... 6
5.2 Rigid metal or glass plate ... 7
5.3 Flat bedplate apparatus ... 7
5.4 Dial gauge, calliper gauge and/or thickness gauges ... 9
5.5 Movable dial gauges apparatus ... 9

6 Sampling and selection of specimens ... **10**

7 Atmosphere for conditioning and testing ... **10**
7.1 Resilient floor coverings ... 10
7.2 Textile floor coverings ... 11

8 Procedure ... **11**
8.1 General ... 11
8.2 Side length ... 11
8.2.1 Gauge method ... 11
8.2.2 Movable dial gauge method ... 11
8.2.3 Sliding calliper method ... 11
8.3 Squareness ... 12
8.3.1 Thickness gauge method ... 12
8.3.2 Movable dial gauge method ... 12
8.4 Straightness ... 12
8.4.1 Thickness gauge method ... 12
8.4.2 Movable dial gauge method ... 12

9 Calculation and expression of the results ... **12**
9.1 For flat bedplate apparatus (5.3) and thickness gauge (5.4) ... 12
9.1.1 Side length ... 12
9.1.2 Squareness ... 12
9.1.3 Straightness ... 12
9.2 For the movable dial gauge apparatus ... 12
9.3 For the sliding calliper apparatus ... 13

10 Test report ... **13**

Bibliography ... **14**