

DIN EN 438-9:2014-02 (E)

High-pressure decorative laminates (HPL) - Sheets based on their mosetting resins (usually called laminates) - Part 9: Classification and specifications for alternative core laminates

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Material types and classification system	5
5	Requirements	5
5.1	Compliance	5
5.2	Inspection requirements	6
5.2.1	General	6
5.2.2	Colour and pattern	6
5.2.3	Surface finish	6
5.2.4	Reverse side	6
5.2.5	Visual inspection	6
5.3	Dimensional tolerance requirements	7
5.3.1	Dimensional tolerance requirements for coloured core laminates	7
5.3.2	Dimensional tolerances requirements for metal reinforced core laminates	8
5.4	Test requirements	9
5.4.1	General requirements for coloured core laminates	9
5.4.2	General requirements for metal reinforced core laminates	11
5.4.3	Reaction to fire	12
Annex A (informative) Information on reaction to fire		13
Bibliography		14