

ISO 22621-6:2010-04 (E)

Plastics piping systems for the supply of gaseous fuels for maximum operating pressures up to and including 2 MPa (20 bar) - Polyamide (PA) - Part 6: Code of practice for design, handling and installation

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Symbols and abbreviated terms	3
5	Design	3
5.1	General	3
5.2	Materials, components and jointing equipment	3
5.3	Maximum operating pressure	4
5.4	Assembly techniques	4
5.5	Squeeze-off properties	4
6	Installation	4
6.1	Jointing procedure	4
6.2	Training	5
6.3	Heated-tool fusion jointing	5
6.4	Electrofusion jointing	11
6.5	Laying	14
7	Storage, handling and transport	16
7.1	General	16
7.2	Storage	16
7.3	Handling	18
7.4	Transport	18
8	Quality control	18
8.1	General	18
8.2	Inspection prior to laying	18
8.3	Inspection during laying	19
Annex A (informative) Derating coefficients for operating temperatures		21