

DIN 8080:2009-10 (E)

Chlorinated polyvinyl chloride (PVC-C) pipes - General quality requirements, testing

Contents

	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	4
4 Material (moulding material)	5
4.1 General	5
4.2 Demonstrating long-term hydrostatic strength	5
5 Requirements	7
5.1 Form supplied and surface quality	7
5.2 Dimensions, tolerances and out-of-roundness	7
5.3 Strength characteristics determined by long-term hydrostatic strength testing	7
5.4 Impact strength	7
5.4.1 General	7
5.4.2 Impact strength when testing as in 6.4.2	8
5.4.3 Resistance to external blows	8
5.5 Heat reversion	8
5.6 Vicat softening temperature	8
6 Testing	8
6.1 Surface quality	8
6.2 Dimensions and out-of-roundness	8
6.3 Strength characteristics determined by long-term hydrostatic strength testing	8
6.4 Impact strength	10
6.4.1 General	10
6.4.2 Impact strength testing	10
6.4.3 Resistance to external blows	11
6.5 Heat reversion	12
6.6 Vicat softening temperature	13
6.7 Inspection documents	13
Annex A (informative) Explanatory notes	14
Bibliography	15
Figures Figure 1 -- Reference lines for long-term hydrostatic strength (time-to-failure curves) for PVC-C pipes	6
Figure 2 -- Test piece for long-term hydrostatic strength test	9
Tables Table 1 -- Test conditions for long-term hydrostatic strength testing	7
Table 2 -- Test conditions for impact test	10
Table 3 -- Striker	11
Table 4 -- Masses and fall heights for pipe series SDR 9 to SDR 26 at level M	11

Table 5 -- Masses and fall heights for pipe series SDR 34,4 at level H	12
Table 6 -- Test conditions for heat reversion test	13
Table A.1 -- PVC-C properties (guideline values)	14