ISO 21364-22:2025-06 (E)

Domestic gas cooking appliances - Safety - Part 22: Particular requirements for ovens and compartment grills

Contents

Page

Foreword ..... **vi**

Introduction ..... **vii**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **2**
3.1 Definitions relating to appliances 2

4 Components in gas cooking appliances **2**
4.1 General 2
4.2 Manual gas shut-off valves 2
4.3 Knobs 2
4.4 Multifunctional controls 2
4.5 Thermoelectric flame supervision controls 3
4.6 Thermostats 3
4.7 Pressure regulators 3
4.8 Automatic shut-off valves 3
4.9 Injectors and adjusters 3
4.10 Ignition systems 3
4.11 Thermal cut-outs 3
4.12 Cooling fan 3
4.13 Forced convection fan 3

5 General conditions of test **3**
5.1 Reference conditions 3
5.2 Reference and test gases 3
5.3 Test pressures 3
5.4 Temperature conditions 3
5.5 Adjustment of the burner 4
5.6 Test installation 4
5.7 Characteristics of the test pans 4
5.8 Ovens or compartment grills operated in the forced convection mode 4
5.9 Portable ovens and compartment grills 4

6 Heat input **4**
6.1 General 4
6.2 Obtaining the nominal heat input 4
6.2.1 General 4
6.2.2 Test of oven and compartment grill with a thermostat 4
6.2.3 Test of oven and compartment grill without a thermostat 4
6.3 Measurements and calculations 5
6.4 Obtaining the reduced heat input 5
6.4.1 Requirement 5
6.4.2 Test 5
6.4.3 Test of oven and compartment grill burner 5
6.5 Total heat input 5

7 Heating **5**
7.1 General 5
7.2 Operating conditions 5
7.3 Heating tests 5
7.3.1 Requirement 5
7.3.2 Test under normal operation 5

7.3.3 Simultaneous operation of oven burner and compartment gas grill burner 6
7.3.4 Temperatures of accidentally touchable surfaces 7
7.4 Abnormal operation 12
7.4.1 General 12
7.4.2 Blocking of the cooling fan 12
7.4.3 Failure of the thermostat 13
7.4.4 Temperature of components in abnormal forced convection mode 13

8 Combustion 13
8.1 Measurement of all burners simultaneously 13
8.2 Blocked combustion products outlet 13
8.3 Analysis of the combustion products 14
8.4 Ovens and compartment grills 14
8.4.1 General 14
8.4.2 Combustion with reference gas 14
8.4.3 Combustion with limit gas 14
8.4.4 Simultaneous operation of oven burner and a compartment gas grill burner 14
8.4.5 Combustion with fluctuation of the electrical supply 15
8.4.6 Combustion under abnormal operation 15
8.5 Forced convection ovens or compartment grills 16
8.5.1 General 16
8.5.2 Abnormal forced convection mode of forced convection ovens or compartment grills 16

9 Ignition, cross-lighting and flame stability 16
9.1 General 16
9.2 Movement of oven/grill door or cabinet door 16
9.3 Test for appliances having an automatic burner control system 16
9.4 Oven and compartment grill burner 16
9.4.1 General 16
9.4.2 Cold conditions 16
9.4.3 Hot conditions 17
9.5 Forced convection ovens or compartment grills 18
9.5.1 General 18
9.5.2 Abnormal operation of forced convection ovens or compartment grills 18
9.6 Simultaneous operation of the oven burner and a compartment gas grill burner 18
9.6.1 General 18
9.6.2 Cold conditions 18
9.6.3 Hot conditions 20
9.6.4 Movement of oven door or cabinet door during simultaneous operation 21
9.7 Ignition test of pyrolytic-self-cleaning oven and compartment grills 21
9.7.1 Requirement 21
9.7.2 Test 21

10 Accumulation of unburnt gas and leak tightness 21
10.1 Accumulation of unburnt gas 21
10.2 Leakage 21
10.3 Leak tightness of the appliance 21
10.4 Spillage of unburnt gas inside the appliance 21
10.4.1 General 21
10.4.2 Requirement 21
10.4.3 Test 21
10.4.4 Accumulation of unburnt LPG 22

11 Construction 22
11.1 General 22
11.2 Materials 22
11.3 Gas inlet connections 22
11.4 Conversion to different gases 22
11.5 Pull forces of knobs for manual gas shut-off valves 22
11.6 Appliances that enable the user to program the start or the end of the cooking cycle 22
11.7 Compartment for one gas cylinder 22
11.8 Touch controls 22
11.9 Door lock at high temperature 22
11.9.1 Requirement 22

11.9.2 Test 22
11.10 Appliances having pyrolytic-self-cleaning ovens and compartment grills 23
11.10.1 Door locking means for pyrolytic-self-cleaning oven and compartment grills 23
11.10.2 Door lock mechanism that are temperature actuated 23
11.10.3 Door lock mechanism that are manually or electrically actuated 23
11.10.4 Sealing means for pyrolytic ovens and compartment grills 24
11.10.5 Temperature limiting means for pyrolytic ovens and compartment grills 24
11.10.6 Vapour combustion or flash-out during the pyrolytic-self-cleaning cycle 24
11.10.7 Flue gas temperatures of pyrolytic-self-cleaning ovens and compartment grills 25
11.11 Ignition with an external lighter 26

12 Mechanical strength 26
12.1 Parts made of glass and glass-ceramic 26
12.1.1 General 26
12.1.2 Spring hammer test 26
12.1.3 Punch test 26
12.1.4 Appliance door 26
12.2 Appliance body of freestanding appliances 27
12.2.1 Requirement 27
12.2.2 Test 27
12.3 Oven door strength 27
12.3.1 Requirement 27
12.3.2 Test 27
12.4 Tilting of freestanding ovens and compartment grills 27
12.4.1 Tilting 27
12.4.2 Tilting under special conditions 28
12.5 Strength and stability of oven and grill accessories 28
12.5.1 Requirement 28
12.5.2 Test 28
12.6 Portable ovens and compartment grills 29
12.6.1 General 29
12.6.2 Tilting of portable ovens and compartment grills 29

13 Electrical safety 29

14 Marking and instructions 29
14.1 Marking 29
14.1.1 Marking on the appliance 29
14.2 Instructions 30

Annex A (normative) **National deviations in various countries 31**

Annex B (informative) **Additional tests for oven burners and compartment grill burners supplied with natural gas and hydrogen admixtures 33**

Annex C (informative) **Additional combustion test for NO_2 measurement of oven burners and compartment grill burners 38**

Bibliography 40