

DIN EN 15544:2009-12 (E)

One off Kachelgrundöfen/Putzgrundöfen (tiled/mortared stoves) - Dimensioning

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Calculations	7
4.1	Nominal heat output	7
4.2	Load of fuel	7
4.2.1	Maximum load	7
4.2.2	Minimum load	7
4.3	Design of the essential dimensions	7
4.3.1	Combustion chamber dimensions	7
4.3.2	Minimum flue pipe length	9
4.3.3	Gas groove profile	9
4.4	Calculation of the burning rate	10
4.5	Fixing of the air ratio	10
4.6	Combustion air, flue gas	10
4.6.1	Combustion air flow rate	10
4.6.2	Flue gas flow rate	11
4.6.3	Flue gas mass flow rate	11
4.7	Calculations of the density	12
4.7.1	Combustion air density	12
4.7.2	Flue gas density	12
4.8	Calculation of the flue gas temperature	12
4.8.1	Mean combustion chamber temperature	12
4.8.2	Flue gas temperature in the flue pipe	13
4.8.3	Flue gas temperature in the connecting pipe	13
4.8.4	Flue gas temperature at chimney entrance, mean flue gas temperature of the chimney and temperature of the chimney wall at the top of the chimney	13
4.9	Calculation of flow mechanics	13
4.9.1	Calculation of the standing pressure	13
4.9.2	Calculation of the flow velocity	14
4.9.3	Calculation of the static friction	14
4.9.4	Calculation of the resistance due to direction change	15
4.10	Operation control	17
4.10.1	Pressure condition	17
4.10.2	Dew point condition	17
4.10.3	Efficiency of the combustion	17
4.10.4	Flue gas triple of variates	18
Bibliography		19