ISO 3506-7:2024-07 (E)

Fasteners - Mechanical properties of corrosion-resistant stainless steel fasteners - Part 7: Flat washers with specified grades and property classes

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Symbols 2

5 Designation system for stainless steel grades and property classes of washers, and combination with bolts, screws, studs and nuts 3
5.1 General 3
5.2 Designation of stainless steel grades (first block) 4
5.3 Designation of property classes (second block) 4
5.4 Combination of washers with bolts, screws, studs and nuts 4
5.4.1 Stainless steel grade combination 4
5.4.2 Property class combination 4

6 Materials 5
6.1 Chemical composition 5
6.2 Surface condition (finish and/or coating) 6
6.3 Corrosion resistance 7
6.4 Magnetic properties 7

7 Requirements for mechanical and physical properties 7

8 Inspection 7
8.1 Manufacturer's inspection 7
8.2 Supplier's inspection 8
8.3 Purchaser's inspection 8
8.4 Delivery of test results 8

9 Hardness test 8
9.1 General 8
9.2 Test procedure 8
9.3 Requirements 9

10 Marking and labelling 9
10.1 General 9
10.2 Marking on the washers 9
10.2.1 General 9
10.2.2 Marking of the property class on the washers 10
10.2.3 Examples of marking on the washers 10
10.3 Marking of the packages (labelling) 11

Annex A (informative) Selection of standardized materials for stainless steel washers 12

Bibliography 14