

DIN EN ISO 2702:2023-03 (E)

Fasteners - Heat treated tapping screws - Mechanical and physical properties (ISO 2702:2022)

Contents		Page
European foreword		3
Foreword		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		5
4 Materials		5
5 Mechanical and physical properties		6
5.1 General		6
5.2 Surface hardness		6
5.3 Case-hardened depth		6
5.4 Core hardness		7
5.5 Microstructure		7
5.6 Thread-forming ability		7
5.7 Torsional strength		7
5.8 Ductility		7
6 Test methods		8
6.1 General		8
6.2 Surface hardness test		8
6.3 Case-hardened depth determination		8
6.4 Core hardness test		9
6.5 Microstructure test		10
6.6 Drive test		10
6.7 Torsional test		11
6.8 Ductility test		12
7 Inspection		13
7.1 Manufacturer's inspection		13
7.2 Supplier's inspection		13
7.3 Purchaser's inspection		14
7.4 Delivery of test results		14
8 Marking and labelling		14
8.1 General		14
8.2 Marking on screws		14
8.3 Marking on packages (labelling)		14
Bibliography		15