

DIN 983:2021-06 (E)

Retaining rings with lugs for shafts (internal circlips)

| Contents | | Page |
|-----------------|---|-------------|
| Foreword | | 4 |
| 1 | Scope | 5 |
| 2 | Normative references | 5 |
| 3 | Terms and definitions | 5 |
| 4 | Symbols | 6 |
| 5 | Dimensions and design details | 7 |
| 6 | Material | 11 |
| 7 | Finish | 11 |
| 8 | Testing | 12 |
| 8.1 | Testing the material | 12 |
| 8.2 | Bend and fracture test | 12 |
| 8.3 | Testing deformation | 12 |
| 8.3.1 | Testing the conical deformation | 12 |
| 8.3.2 | Testing the spiral flatness | 13 |
| 8.4 | Functional test (permanent set and grip test) | 13 |
| 8.5 | Acceptance inspection | 14 |
| 9 | Load bearing capacity | 14 |
| 9.1 | General | 14 |
| 9.2 | Load bearing capacity of groove FN | 14 |
| 9.3 | Load bearing capacity of retaining ring FR | 15 |
| 10 | Detaching speed n_{abl} | 16 |
| 11 | Concealed assembly | 16 |
| 12 | Design of the groove | 16 |
| 12.1 | Groove diameter d_2 | 16 |
| 12.2 | Groove width m | 17 |
| 12.3 | Design of the groove base | 17 |
| 13 | Mounting of retaining ring | 18 |
| 14 | Designation | 19 |
| Figures | Figure 1 -- Retaining ring | 7 |
| | Figure 2 -- Installation example | 7 |
| | Figure 3 -- Bend test | 12 |
| | Figure 4 -- Testing conical deformation | 12 |
| | Figure 5 -- Testing spiral flatness | 13 |

| | |
|---|-----------|
| Figure 6 -- Sharp-edged abutment | 15 |
| Figure 7 -- Abutment with edge chamfering distance (chamfering or rounding) | 15 |
| Figure 8 -- Sharp-edged abutment at the retaining ring using a supporting ring | 16 |
| Figure 9 -- Concealed assembly | 16 |
| Figure 10 -- Groove shapes | 17 |
| Figure 11 -- Design of the groove base | 18 |
| Figure 12 -- Mounting using a taper | 19 |
| Tables Table 1 -- Design | 8 |
| Table 2 -- Hardness of retaining rings | 11 |
| Table 3 -- Corrosion protection of retaining rings | 11 |
| Table 4 -- Conical deformation | 13 |
| Table 5 -- Spiral flatness | 13 |
| Table 6 -- Characteristics | 14 |