

ISO 898-3:2018 (E)

Mechanical properties of fasteners made of carbon steel and alloy steel — Part 3: Flat washers with specified property classes

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Symbols
5	Designation system for property classes of washers and combination with property classes of bolts, screws, studs and nuts
6	Materials
7	Mechanical and physical properties
8	Test methods
8.1	Hardness test
8.1.1	General
8.1.2	Hardness test on the washer bearing surface
8.1.2.1	General
8.1.2.2	Test force for Vickers hardness test
8.1.2.3	Test force for Rockwell hardness test
8.1.2.4	Test procedure
8.1.2.5	Requirements for washers with property classes 100HV and 200HV
8.1.2.6	Requirements for washers with property class 300HV and 380HV
8.1.3	Hardness determined on a transverse radial section through the washer
8.1.3.1	General
8.1.3.2	Test procedure
8.1.3.3	Requirements
8.2	Decarburization test
8.2.1	General
8.2.2	Microscopic method
8.2.2.1	Preparation of test specimen
8.2.2.2	Test procedure
8.2.2.3	Requirement
8.2.3	Hardness method
8.2.3.1	Preparation of test specimen
8.2.3.2	Test procedure
8.2.3.3	Requirements
8.3	Carburization test
8.3.1	General
8.3.2	Test procedure
8.3.3	Requirements
8.4	Retempering test
8.4.1	General
8.4.2	Test procedure
8.4.3	Requirements
9	Marking

- 9.1 General
- 9.2 Marking of washers
- 9.3 Marking of packages

Annex A (normative) Ductility test for washers of property class 380HV

- A.1 General
- A.2 Test procedure
- A.3 Requirements

Page count: 17