ISO 2320:2015-12 (E)

Fasteners - Prevailing torque steel nuts - Functional properties

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Symbols 2

5 Thread 3

6 Lubrication 3

7 Mechanical properties of prevailing torque nuts 3

8 Functional requirements for prevailing torque properties 3

9 Test method 11
9.1 General 11
9.2 Proof load test 11
9.3 Prevailing torque test 11
9.3.1 General 11
9.3.2 Test apparatus 12
9.3.3 Test parts 12
9.3.4 Test procedure 13
9.3.5 Test report 15

Annex A (normative)Temperatureinfluenceonprevailingtorquesofnutswithnon- metallic insert 16

Annex B (informative)Principlesfortheevaluationofthetotalcoefficientoffriction,tot 17

Annex C (informative) Test clamp force and prevailing torques for prevailing torque nuts M3 and M4 in property classes 8 and 10 18

Bibliography 20