

ISO 898-2:2012-03 (E)

Mechanical properties of fasteners made of carbon steel and alloy steel - Part 2: Nuts with specified property classes - Coarse thread and fine pitch thread

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	2
3	Symbols	2
4	Designation systems	2
4.1	Designation of nut styles	2
4.2	Designation of property classes	2
4.3	Ranges of nominal diameters in relation to nut style and property class	3
5	Design of bolt and nut assemblies	3
6	Materials	4
7	Mechanical properties	5
8	Inspection	8
8.1	Manufacturer's inspection	8
8.2	Supplier's inspection	8
8.3	Purchaser's inspection	8
9	Test methods	9
9.1	Proof load test	9
9.2	Hardness test	11
9.3	Surface integrity inspection	13
10	Marking	13
10.1	General	13
10.2	Identification mark of the manufacturer	13
10.3	Marking of property classes	13
10.4	Identification	14
10.5	Marking of left-hand thread	15
10.6	Marking of packages	15
Annex A (informative)	Design principles of nuts	16
Annex B (informative)	Thread dimensions for the test mandrel	19
Bibliography		21