

DIN EN ISO 11970:2007-09 (E)

Specification and approval of welding procedures for production welding of steel castings (ISO 11970:2001)

Contents		Page
Foreword		3
Introduction		4
1 Scope		5
2 Normative references		5
3 Terms and definitions		6
4 Preliminary welding procedure specification (pWPS)		6
5 Welding procedure test		7
6 Test piece		7
7 Examination and testing		9
8 Range of approval		12
9 Welding procedure approval record (WPAR)		16
Annex A (informative) Welding procedure approval — Record form (WPAR) welding procedure approval — Test certificate		17
Annex B (normative) Details of weld test		18