

DIN EN 10083-3:2007-01 (E)

Steels for quenching and tempering - Part 3: Technical delivery conditions for alloy steels

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	5
4	Classification and designation	5
4.1	Classification	5
4.2	Designation	5
5	Information to be supplied by the purchaser	5
5.1	Mandatory information	5
5.2	Options	6
6	Manufacturing process	6
6.1	General	6
6.2	Deoxidation	7
6.3	Heat treatment and surface condition at delivery	7
6.4	Cast separation	7
7	Requirements	7
7.1	Chemical composition, hardenability and mechanical properties	7
7.2	Machinability	8
7.3	Shearability of semi-finished products and bars	8
7.4	Structure	8
7.5	Internal soundness	8
7.6	Surface quality	8
7.7	Dimensions, tolerances on dimensions and shape	9
8	Inspection	9
8.1	Testing procedures and types of documents	9
8.2	Frequency of testing	9
8.3	Tests to be carried out for specific inspection	10
9	Preparation of samples and test pieces	10
9.1	Selection and preparation of samples for chemical analysis	10
9.2	Location and orientation of samples and test pieces for mechanical tests	10
9.3	Location and preparation of samples for hardness and hardenability tests	10
9.4	Identification of samples and test pieces	10
10	Test methods	10
10.1	Chemical analysis	10
10.2	Mechanical tests	10
10.3	Hardness and hardenability tests	11
10.4	Retests	11
11	Marking, labelling, packaging	11
Annex A (normative) Options		50

Annex B (informative) Comparison of steel grades specified in this European Standard and ISO 683-1:1987 and other steel grades previously standardized nationally	52
Annex C (informative) Reference values for the maximum diameter at a certain core hardness of steels with boron	53
Bibliography	54