ISO 9364:2006-09 (E)

Continuous hot-dip aluminium/zinc-coated steel sheet of commercial, drawing and structural qualities

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Thickness, ordering conditions and fabrication qualities 2

5 Requirements 3
5.1 Chemical composition 3
5.2 Mechanical properties 4
5.3 Coating 7
5.4 Weldability 7
5.5 Surface treatments 7
5.6 Painting 8
5.7 Coated coil joining 8
5.8 Dimensional and shape tolerances 8

6 Sampling 8
6.1 Chemical composition 8
6.2 Tensile test 8
6.3 Coating tests 8
6.4 Coating adherence 9
6.5 Retest 9

7 Test methods 9
7.1 Tensile test 9
7.2 Coating properties 9

8 Designation system 10
8.1 Coating mass 10
8.2 Coating finish type 10
8.3 Surface treatment 10
8.4 Base-metal designation 10
8.5 Complete designation 11

9 Resubmission 11

10 Workmanship 12

11 Inspection and acceptance 12

12 Marking 12

13 Information to be supplied by the purchaser 12

Annex A (normative) Total theoretical thickness for coating mass 14

Annex B (normative) Orders requiring base-metal thickness 15

Bibliography **16**