

ISO 6930-2:2004-03 (E)

High yield strength steel plates and wide flats for cold forming - Part 2: Delivery condition for normalized, normalized rolled and as-rolled steels

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	General requirements	2
4.1	Steelmaking process	2
4.2	Method of deoxidation	2
4.3	Production process	2
4.4	Delivery condition	3
5	Technical requirements	3
5.1	Chemical composition	3
5.2	Mechanical properties	4
5.3	Technical properties	5
6	Inspection and testing	5
6.1	General	5
6.2	Test unit	5
6.3	Position and orientation of sample	5
7	Test methods	6
7.1	Tensile test	6
7.2	Impact test	6
7.3	Chemical analysis	7
7.4	Retests	7
8	Inspection documents	7
9	Sorting and reprocessing	7
10	Marking	7
11	Information to be supplied by the purchaser	7
Annex A (informative) Bending and cold edging of steel plates and wide flats for cold forming		9
Bibliography		11