ISO 4990:2003-11 (E)

Steel castings - General technical delivery requirements

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Information to be supplied by the purchaser 2
4.1 Enquiry and order requirements 2
4.2 Additional information 3

5 Conditions of manufacture 3
5.1 Foundry practice 3
5.2 Cleaning and dressing 3
5.3 Production welding 3

6 Inspection and testing 3
6.1 Non-specific inspection 3
6.2 Specific inspection 4

7 Marking 7

8 Complaints 7

Annex A (normative) General conditions for specific inspections and tests 10

Annex B (normative) Supplementary requirements 11