

ISO 11970:2001-01 (E)

Specification and approval of welding procedures for production welding of steel castings

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		2
4 Preliminary welding procedure specification (pWPS)		2
5 Welding procedure test		3
6 Test piece		3
7 Examination and testing		5
8 Range of approval		8
9 Welding procedure approval record (WPAR)		12
Annex A (informative) Welding procedure approval -- Record form (WPAR) welding procedure approval -- Test certificate		13
Annex B (normative) Details of weld test		14